



# CERTIFICATE



This is to certify that



The Companies of the Elbe Group

## Elbe Holding GmbH & Co. KG

Gerokstraße 100  
74321 Bietigheim-Bissingen  
Germany

with the organizational units/sites as listed in the annex  
has implemented and maintains a **Quality Management System**.

Scope:

Design, Manufacturing and Sales of cardan shafts, centered cardan shafts, double cardan shafts for steering axles, Wing-Style universal shafts, rigid shafts; ball and universal joints as well as gearbox- and axleflanges

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 9001 : 2015

Certificate registration no.	494894 QM15
Valid from	2024-05-28
Valid until	2027-05-27
Date of certification	2024-04-10



DQS IS A MEMBER OF



### DQS GmbH

Christian Gerling  
Managing Director

Accredited Body: DQS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany  
The validity of this certificate can only be verified by the QR-code.





**Annex to certificate  
Registration No. 494894 QM15**



The Companies of the Elbe Group

**Elbe Holding GmbH & Co. KG**

Gerokstraße 100  
74321 Bietigheim-Bissingen  
Germany

**Location**

**Scope**

**430018  
ELBE DO BRASIL LTDA  
Rua João Beno Kronbauer 292**

Manufacturing and sales of cardan joints; double joints; rigid shafts; gearbox- and axleflanges according to customer requirements as well as services in the a.m. fields.

**Passo do Sobrado  
96685-000  
Brazil**

**002505  
G. Elbe & Sohn GmbH & Co. KG  
Gerokstraße 100  
74321 Bietigheim-Bissingen  
Germany**

Design, Manufacturing and Sales of cardan shafts, centered cardan shafts, double cardan shafts for steering axles, Wing-Style universal shafts, rigid shafts; ball and universal joints as well as gearbox- and axleflanges.

**280777  
Elbe & Sohn, Inc.  
1875 Dewey Lane  
South Haven, MI 49090  
United States of America**

Manufacturing and sales of cardan joints; double joints; rigid shafts; gearbox- and axleflanges according to customer requirements as well as services in the a.m. fields.

**280774  
ELBE Italia s.r.l.  
Via Onedo 10  
23821 Abbadia Lariana (Lecco)  
Italy**

Manufacturing and sales of cardan joints; double joints; rigid shafts; gearbox- and axleflanges according to customer requirements as well as services in the a.m. fields.



**Annex to certificate  
Registration No. 494894 QM15**



The Companies of the Elbe Group

**Elbe Holding GmbH & Co. KG**

Gerokstraße 100  
74321 Bietigheim-Bissingen  
Germany

**Location**

**280775  
ELBE Italia Sud s.r.l.  
Zona Industriale di Viggiano  
85050 Grumento Nova (PZ)  
Italy**

**Scope**

Manufacturing and sales of cardan joints;  
double joints; rigid shafts; gearbox- and  
axleflanges according to customer  
requirements as well as services in the a.m.  
fields



THE INTERNATIONAL CERTIFICATION NETWORK

# CERTIFICATE

DQS Holding GmbH has issued an IQNet recognized certificate that the organization

## G. Elbe & Sohn GmbH & Co. KG

Gerokstraße 100  
74321 Bietigheim-Bissingen  
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains a **Quality Management System**.

### Scope:

Development, Design, Manufacturing and Sales of cardan joints, double joints, ball- and universal joints, rigid shafts, gearbox- and axle flanges according to customer requirements as well as services in the a. m. fields.

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 9001 : 2015

Issued on: 2018-05-28  
Expires on: 2021-05-27

This attestation is directly linked to the IQNet Partner's original certificate and shall not be used as a stand-alone document.

Registration number: DE-002505 QM15

Alex Stoichitoiu  
President of IQNet

Michael Drechsel  
Managing Director of  
DQS Holding GmbH



### IQNet Partners\*:

AENOR Spain AFNOR Certification France APCER Portugal CCC Cyprus CISQ Italy  
CQC China CQM China CQS Czech Republic Cro Cert Croatia DQS Holding GmbH Germany FCAV Brazil  
FONDONORMA Venezuela ICONTEC Colombia Inspecta Sertifointi Oy Finland INTECO Costa Rica  
IRAM Argentina JQA Japan KFQ Korea MIRTEC Greece MSZT Hungary Nemko AS Norway NSAI Ireland  
NYCE-SIGE México PCBC Poland Quality Austria Austria RR Russia SII Israel SIQ Slovenia  
SIRIM.QAS International Malaysia SQS Switzerland SRAC Romania TEST St Petersburg Russia TSE Turkey YUQS Serbia  
IQNet is represented in the USA by: AFNOR Certification, CISQ, DQS Holding GmbH and NSAI Inc.

\* The list of IQNet partners is valid at the time of issue of this certificate. Updated information is available under [www.iqnet-certification.com](http://www.iqnet-certification.com)



## Annex to IQNet Certificate Number: 002505 QM15

### G. Elbe & Sohn GmbH & Co. KG

Gerokstraße 100  
74321 Bietigheim-Bissingen  
Germany

Location	Scope
<b>430018</b> EK Cardan Ltda. Rua João Beno Kronbauer 292	Manufacturing and sales of cardan joints, double joints, rigid shafts, gearbox- and axleflanges according to customer requirements as well as services in the a.m. fields.
<b>Passo do Sobrado</b> 96685-000 Brazil	
<b>280774</b> ELBE Italia s.r.l. Via Onedo 10 23821 Abbadia Lariana (Lecco) Italy	Manufacturing and sales of cardan joints, double joints, rigid shafts, gearbox- and axleflanges according to customer requirements as well as services in the a.m. fields.
<b>280775</b> ELBE Italia Sud s.r.l. Zona Industriale di Viggiano 85050 Grumento Nova (PZ) Italy	Manufacturing and sales of cardan joints, double joints, rigid shafts, gearbox- and axleflanges according to customer requirements as well as services in the a.m. fields.
<b>280777</b> Elbe & Sohn, Inc. 1875 Dewey Lane South Haven, MI 49090 United States of America	Manufacturing and sales of cardan joints, double joints, rigid shafts, gearbox- and axleflanges according to customer requirements as well as services in the a.m. fields.

# CERTIFICATE

## The Certification Center Security

hereby certifies that the company



The Companies of the Elbe Group

**Elbe Holding GmbH & Co. KG**  
Gerokstraße 100  
74321 Bietigheim-Bissingen

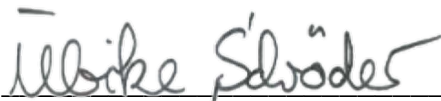
has implemented and utilizes an

### Information Security Management System (ISMS)

for the scope of „ **Development and production of cardan shafts, centered cardan shafts, double cardan shafts for steering axles, wing-style cardan shafts, stub shafts, ball and universal joints as well as gearboxes and axle flanges.**“

The company provided proof that the requirements of the DIN EN ISO IEC 27001:2017 are fulfilled, which was verified during an audit at the company in Essen. This is in accordance with the Statement of Applicability (SoA) V 3.5 from 21.07.2023.

Certificate Register Number: **ZE-1-2022e-1**  
Report Number: **RE-1-2022**



Ulrike Schröder, Lead Auditor ISO/IEC 27001  
Head of Certification Body

Certification date: **02.10.2023**

Valid until: **07.03.2025**



**Annex to the certificate**  
**Registration-No.: ZE-1-2022e-1**

Locations:

**G. Elbe & Sohn GmbH & Co. KG**  
Gerokstraße 100  
74321 Bietigheim-Bissingen

**ELSO Elbe GmbH & Co. KG**  
Hans-Elbe-Straße 2  
97461 Hofheim i. Ufr.

**ELSO Elbe Hungária Bt.**  
Kistályai út.18  
H-3300 Eger

Scope:

„Development and production of cardan shafts, centered cardan shafts, double cardan shafts for steering axles, wing-style cardan shafts, stub shafts, ball and universal joints as well as gearboxes and axle flanges.“

This appendix (dated 26.06.2023) is only valid in conjunction with the above certificate.



# CERTIFICATE



This is to certify that



The Companies of the Elbe Group

## Elbe Holding GmbH & Co. KG

Gerokstraße 100  
74321 Bietigheim-Bissingen  
Germany

with the organizational units/sites as listed in the annex

has implemented and maintains an **Energy Management System**.

Scope:

Design; Manufacturing and Sales of cardan shafts; centered cardan shafts; double cardan shafts for steering axles; Wing-Style universal shafts; rigid shafts; ball and universal joints as well as gearbox- and axleflanges

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 50001 : 2018

Certificate registration no.	494894 EMSt18
Date of original certification	2022-10-24
Valid from	2022-10-24
Valid until	2025-10-23
Date of certification	2022-10-24



DQS IS A MEMBER OF



**DQS GmbH**

Markus Bleher  
Managing Director

Accredited Body: DQS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany  
The validity of this certificate can only be verified by the QR-code.







**Annex to certificate  
Registration No. 494894 EMSt18**

**Elbe Holding GmbH & Co. KG**

Gerokstraße 100  
74321 Bietigheim-Bissingen  
Germany

**Location**

**Scope**

**002505  
G. Elbe & Sohn GmbH & Co. KG  
Gerokstraße 100  
74321 Bietigheim-Bissingen  
Germany**

Design; Manufacturing and Sales of cardan shafts; centered cardan shafts; double cardan shafts for steering axles; Wing-Style universal shafts; rigid shafts; ball and universal joints as well as gearbox- and axleflanges

**060133  
ELSO Elbe GmbH & Co.KG  
Hans-Elbe-Straße 2  
97461 Hofheim  
Germany**

Design; Manufacturing and Sales of cardan shafts; centered cardan shafts; double cardan shafts for steering axles; Wing-Style universal shafts; rigid shafts; ball and universal joints as well as gearbox- and axleflanges

# C E R T I F I C A T E

**DMSZ Deutsche Managementsystem Zertifizierungsgesellschaft mbH**

hereby certifies that the company



Die Unternehmen der Elbe Group

**Elbe Holding GmbH & Co. KG**

Gerokstraße 100  
74321 Bietigheim-Bissingen  
Germany

with the units as listed in the annex

for the scope

**Manufacturing and sales of cardan joints; double joints; rigid shafts; gearbox- and axleflanges according to customer requirements as well as services in the a.m. fields**

has implemented and maintains an


**Environmental Management System**

An audit, documented in a report, has verified that this management system fulfills the requirements of the following standard:

**DIN EN ISO 14001:2015**

This certificate is valid from 2024-04-23 until 2025-10-23  
Certificate Registration No.: UM 22497-Z03613  
Griesheim, Germany, 2024-04-23

  
Stefan Eckhardt  
Managing Director

  
Hans-Werner Lortz  
Head of Certification Body



## Annex to Certificate Registration No.: UM 22497-Z03613 of the company Elbe Holding GmbH & Co. KG

### Units

### Scope

**G. Elbe & Sohn GmbH & Co. KG**  
Gerokstraße 100  
74321 Bietigheim-Bissingen  
Germany

Manufacturing and sales of cardan joints; double joints; rigid shafts;  
gearbox- and axleflanges according to customer requirements as well as  
services in the a.m. fields

**ELSO Elbe GmbH & Co. KG**  
Hans-Elbe-Straße 2  
97461 Hofheim/Ufr.  
Germany

Manufacturing and sales of cardan joints; double joints; rigid shafts;  
gearbox- and axleflanges according to customer requirements as well as  
services in the a.m. fields

**Elbe Italia sud s.r.l.**  
Zona Industriale di Viggiano  
85050 Grumento Nova (PZ)  
Italy

Manufacturing and sales of cardan joints; double joints; rigid shafts;  
gearbox- and axleflanges according to customer requirements as well as  
services in the a.m. fields



## Scope of the certificate

**Scope:**

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2, 11, 3	t = 3 - 30 mm D ≥ 40 mm	weld metal thickness s= 3 -16 mm fully mechanized, other materials: 27MnSiV5, 30MnVS6, 38MnSiV5, 25CrMo4
136	1.2, 11	t = 7 - 30 mm D ≥ 62 mm	weld metal thickness s= 3 -16 mm fully mechanized, other materials: 27MnSiV5, 30MnVS6, 38MnSiV5

**Area of Application:**

- New build of railway vehicles and their components
  - Cardan shafts

**Responsible welding coordinator(s):**

Andreas Schuster, Level A (IWE) [external]                      born: 1979-01-12

**1st deputy(ies) of the responsible welding coordinator(s):**

Roman Biskup, Level C (IWS)    born: 1983-12-23

**Others deputies:**

Michael Sirp, Level C (IWS)    born: 1985-04-05

**Remarks:**

**Register no.:**

TÜV SÜD/15085/CL1/139/03/6

**General provisions:**

The current version of the TÜV SÜD Group's testing and certification regulations apply.





Europäische Gemeinschaft



# AEO - Zertifikat

AEO-Zertifikat

DE AEOC 112349  
(Nummer des Zertifikats)

**1. Inhaber des AEO-Zertifikats**

G. Elbe & Sohn GmbH & Co. KG  
EORI-Nummer: DE 2872625  
Nr. der amtl. Eintragung: HRA 300584  
UST-IDNr(n): DE 144960322

**2. Erteilende Behörde**

Hauptzollamt Heilbronn  
Kastellstr. 53  
74080 Heilbronn



Der in Feld 1 genannte Inhaber ist

**Zugelassener Wirtschaftsbeteiligter**

- Zollrechtliche Vereinfachungen
- Sicherheit
- Zollrechtliche Vereinfachungen / Sicherheit

**3. Tag, ab dem das Zertifikat wirksam ist:**

**08.11.2011**



Bundesministerium  
der Finanzen

